



SINGER®

M2500

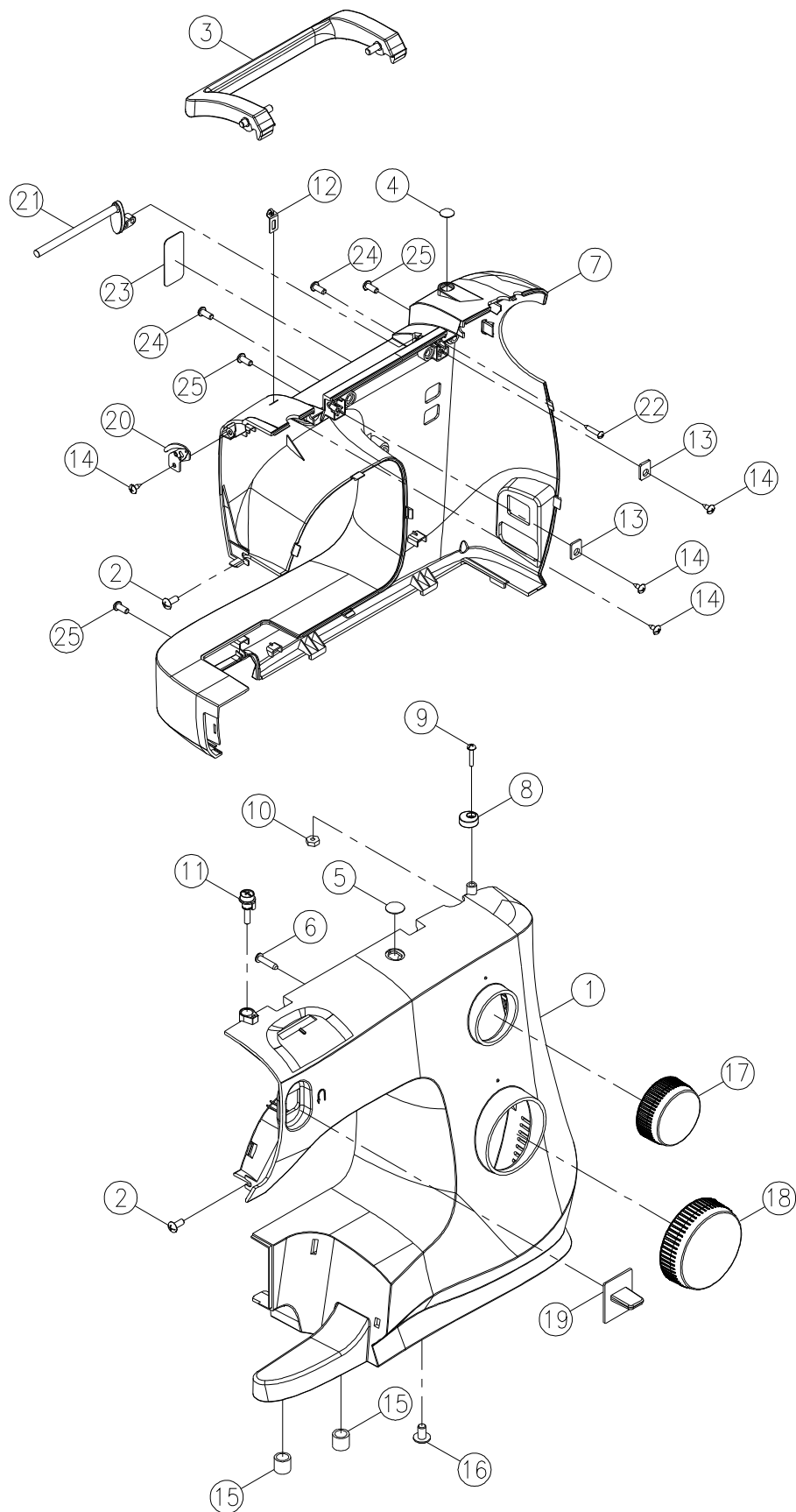
M2505

M2600

M2605

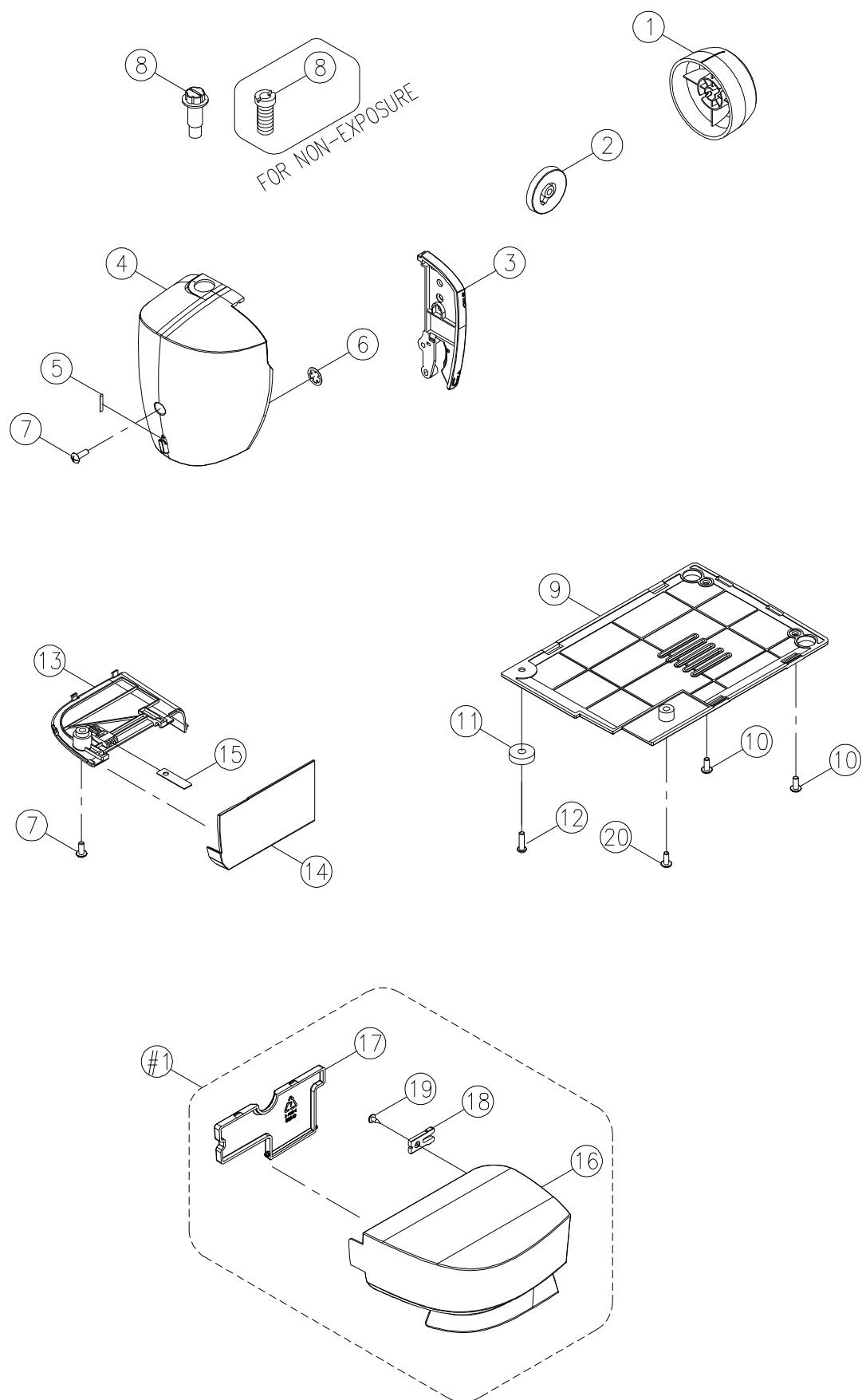
Liste de pièces
Lista de Piezas
Parts List

A



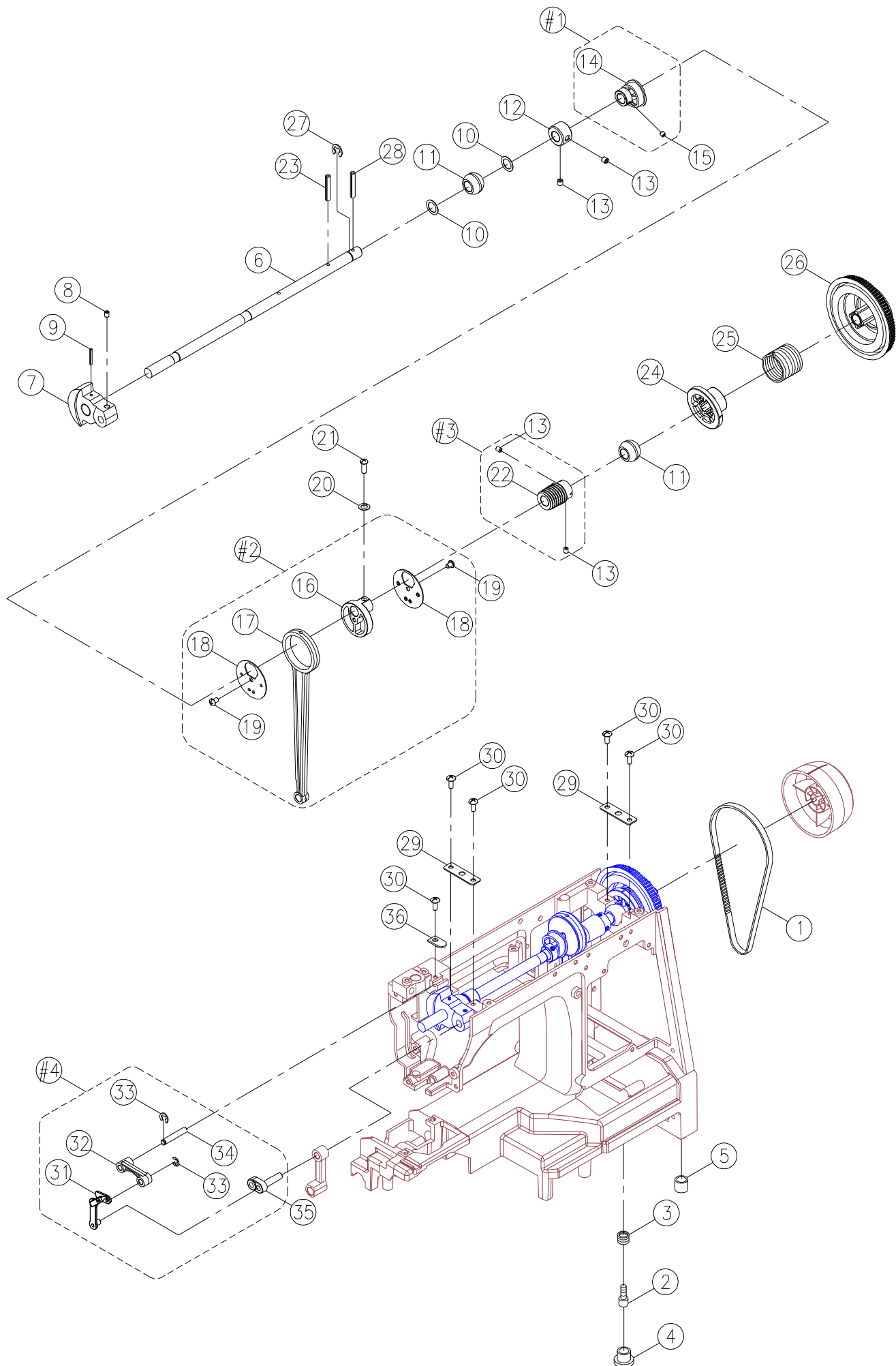
Ref No	Part No	Part Name
1	68018195	FRONT COVER FOR M2505
1	68018196	FRONT COVER FOR M2500
1	68018197	FRONT COVER FOR M2600
1	68018198	FRONT COVER FOR M2605
2	416121501	SET SCREW (M4x8 A)
3	68003578	HANDLE
4	68013185	PLATE
5	68013144	PLATE (1)
6	68013186	SET SCREW (M4x15)
7	68017284	BACK COVER
8	416554101	BOBBIN WINDER STOPPER
9	416793601	SET SCREW (SM9/64-40 L18)
10	416126301	NUT (9/64x40 t=3)
11	416804901	BOBBIN WINDER THREAD GUIDE CPL.
12	416804501	THREAD GUIDE
13	68001430	GASKET
14	416681501	SET SCREW (M3x8.5)
15	68003263	FREE ARM BASE CUSHION RUBBER
16	416185701	SET SCREW (M6x10)
17	68017285	STITCH LENGTH DIAL FOR M2505 / M2500
17	68018199	STITCH LENGTH DIAL FOR M2600 / M2605
18	68018200	PATTERN SELECTOR DIAL FOR M2505 / M2500
18	68018201	PATTERN SELECTOR DIAL FOR M2600 / M2605
19	68003559	REVERSE BUTTON
20	68003576	THREAD GUIDE CPL.
21	68012816	SPOOL PIN
22	68013189	SET SCREW (M3x12.7 B)
23	68013190	BACK COVER PLATE
24	416122201	SET SCREW (M4x10 B)
25	416185401	SET SCREW (M4x10 A)

B

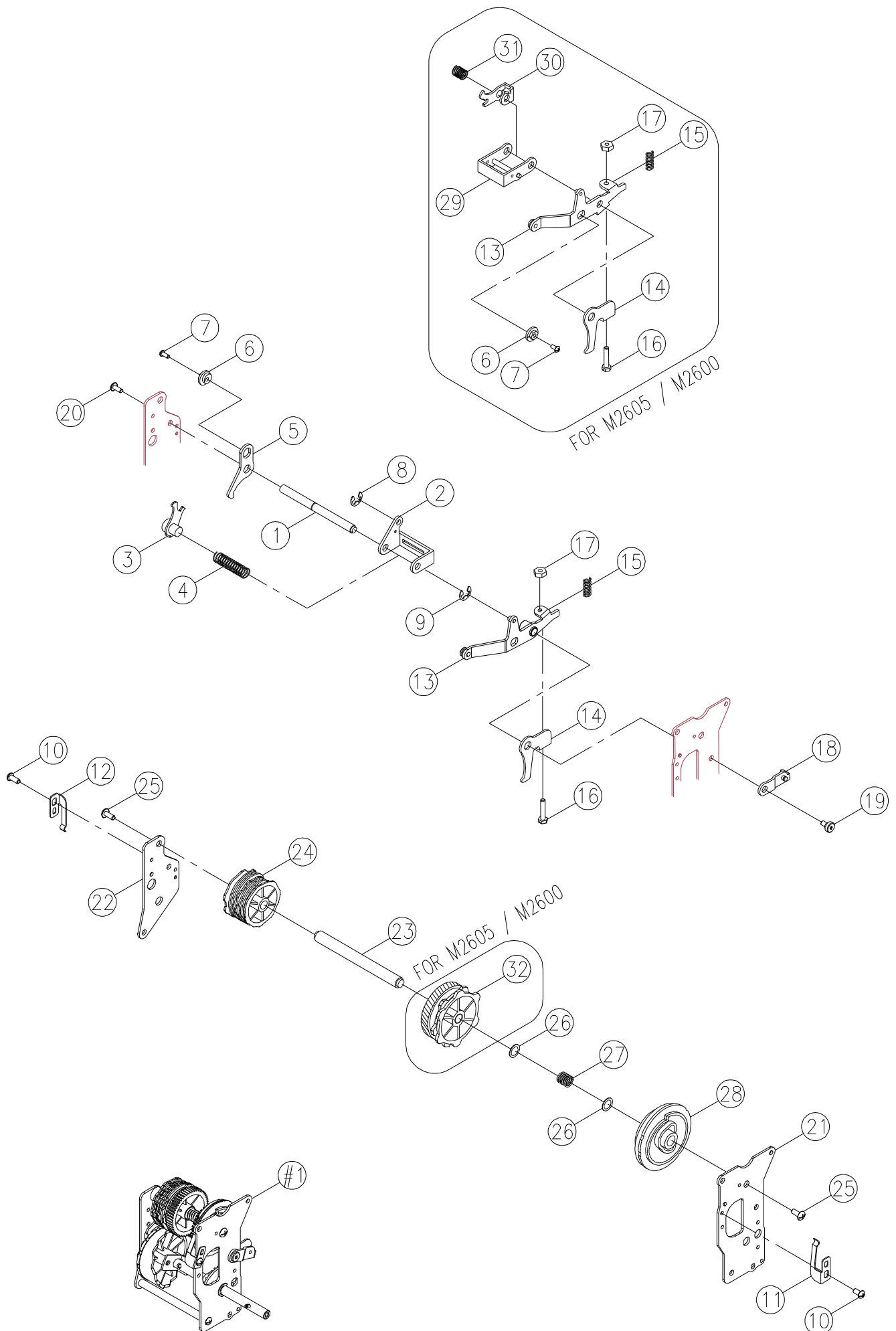


Ref No	Part No	Part Name
#1	68012818	SEWING TABLE BODY CPL.
1	68012817	HAND WHEEL
2	68018202	DIAL TENSION KNOB
3	68013199	DIAL TENSION SUPPORTER PLATE COVER
4	68017325	FACE COVER
5	412423701	THREAD CUTTER
6	68013202	CS-RING (CSTW-5)
7	416185401	SET SCREW (M4x10 A)
8	68013204	PRESSER BAR REGULATING SCREW FOR EXPOSURE
9	68013205	BOTTOM PLATE
10	416121501	SET SCREW (M4x8 A)
11	416642201	FREE ARM BASE CUSHION RUBBER
12	68001182	SET SCREW (M4x15 A)
13	68013154	BED COVER
14	68013155	HOOK COVER
15	68013165	HOOK COVER SPRING
16		
17		
18		
19		
20	416119501	SET SCREW (M3x12)

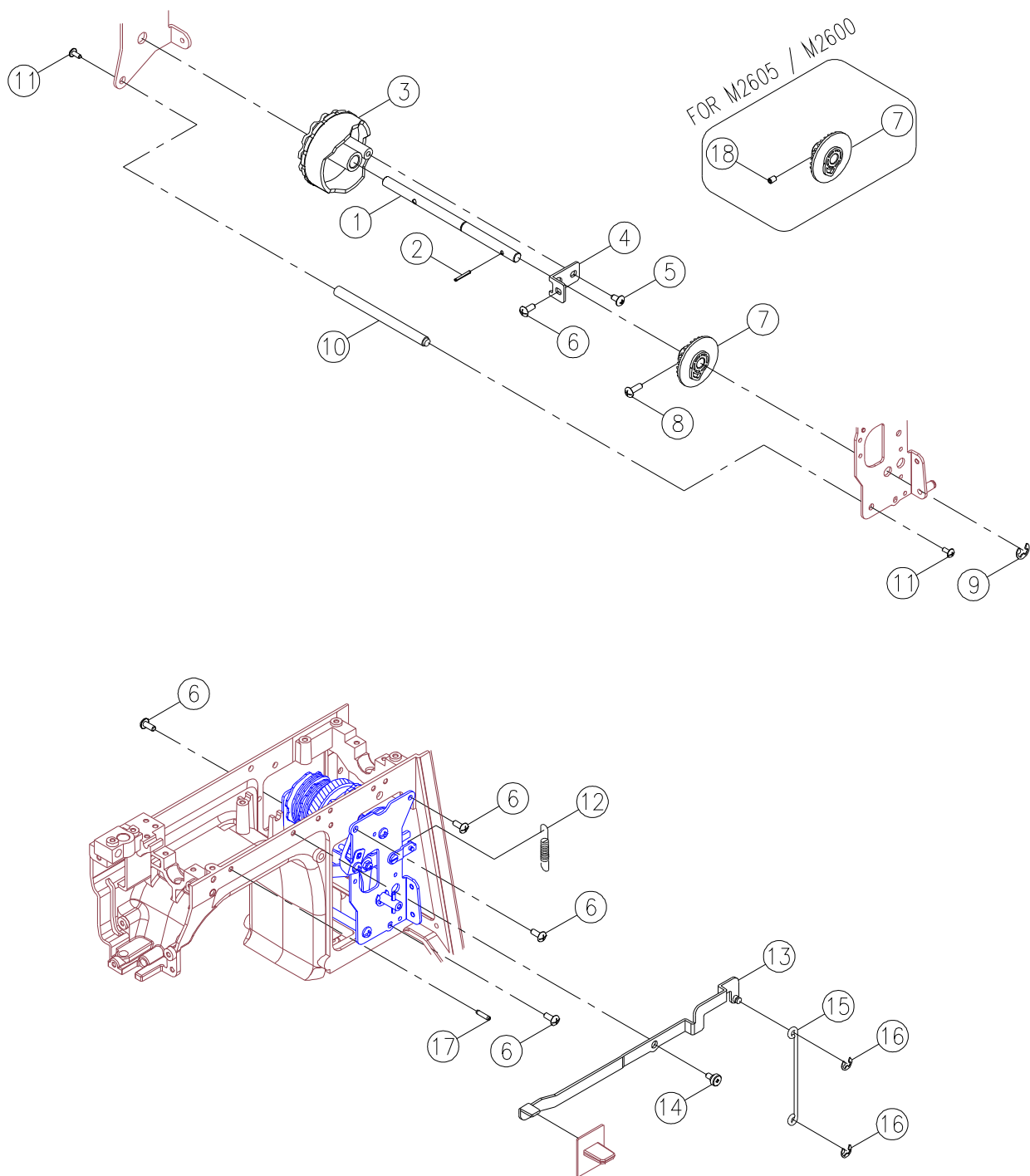
C



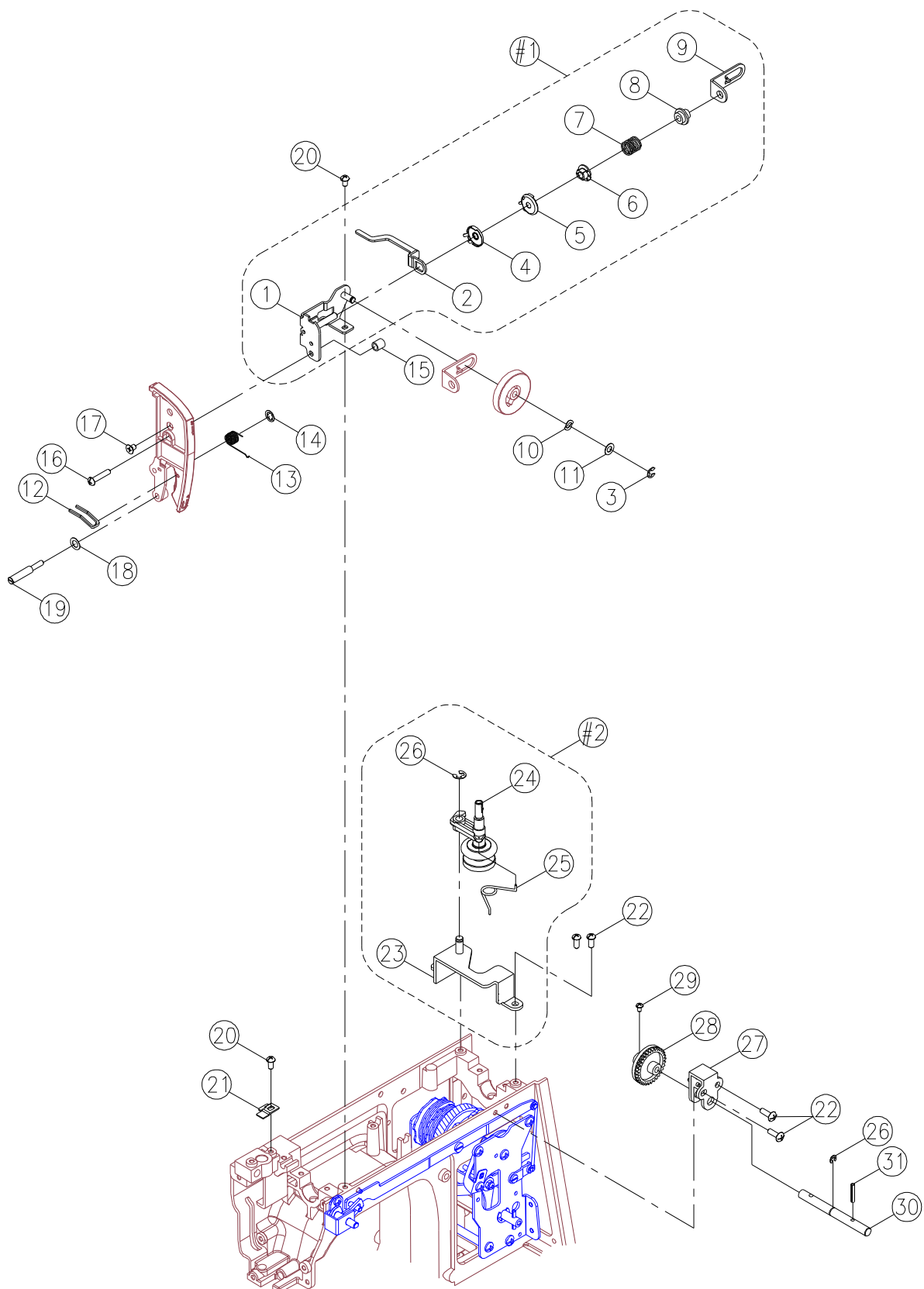
Ref No	Part No	Part Name
#1	416150501	FEED CAM CPL.
#2	416604601	CRANK CONNECTING ROD CPL.
#3	416525201	ARM SHAFT WORM CPL.
#4	68013759	THREAD TAKE UP LEVER CPL.
1	416129201	BELT
2	416154601	BASE PLATE ADJUSTMENT SCREW
3	416154401	BASE PLATE ADJUSTMENT SCREW SPRING
4	416526001	ADJUSTMENT FREE ARM BASE CUSHION RUBBER
5	68003263	FREE ARM BASE CUSHION RUBBER
6	68013172	ARM SHAFT
7	270 V61473000	ARM SHAFT BALANCE
8	270 004250203	SET SCREW (M5x5 C)
9	416117701	PIN (3.5x24)
10	416125101	ENDURE ATTRITION WASHER (10.2x15x0.5)
11	416156301	ARM SHAFT BUSING
12	416765101	ARM SHAFT COLLAR
13	416121001	SET SCREW (M4x5 C)
14		
15		
16		
17		
18		
19		
20	270 004600026	WASHER (4.2x7.2x1.2)
21	270 004107063	SET SCREW (11/64x40x12)
22		
23	270 003043028	SPRING PIN (3x28)
24	416307201	CLUTCH SLEEVE
25	270 D5A0573003	ARM SHAFT CLUTCH ANNULUS SPRING
26	68003212	ARM SHAFT DRIVER BELT PULLEY
27	416542901	E-RING (ETW-8)
28	416680701	SPRING PIN (3x30)
29	416161701	ARM SHAFT BUSHING HOLDER PLATE
30	416121501	SET SCREW (M4x8 A)
31		
32		
33		
34		
35		
36	270 H13093003	GASKET



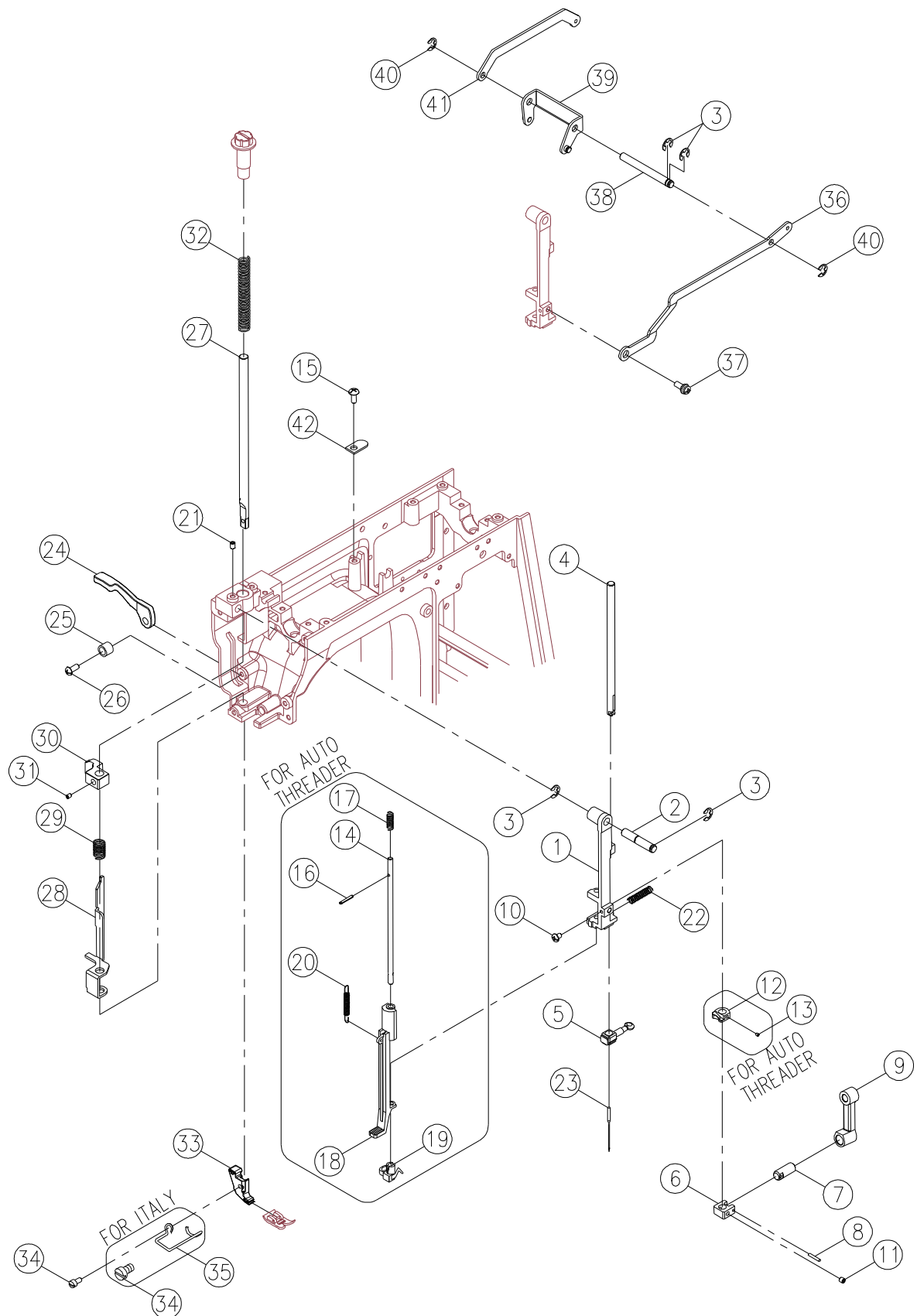
Ref No	Part No	Part Name
#1	68018204	PATTERN CAM CONTACT CPL. FOR M2505 / M2500
#1	68013209	PATTERN CAM CONTACT CPL. FOR M2600 / M2605
1	68013181	ZIGZAG CAM CONTACT SUPPORTER SHAFT FOR M2505 / M2500
1	270 V60693000	ZIGZAG CAM CONTACT SUPPORTER SHAFT FOR M2600 / M2605
2	270 V60703008	ZIGZAG CAM CONTACT SUPPORTER
3	270 V60713003	ZIGZAG CAM CONTACT
4	416158101	ZIGZAG CAM CONTACT SPRING
5	270 V60723003	ZIGZAG REGULATOR PLATE
6	270 V60733000	ZIGZAG REGULATOR NUT
7	270 004230316	SET SCREW (M3x10 B)
8	416116101	E-RING (ETW-4)
9	416116301	E-RING (ETW-5)
10	416121201	SET SCREW (M4x6 B)
11	270 V60883003	FEED REGULATOR
12	270 V60873003	PATTERN PLATE
13	68013182	FEED REGULATOR CRANK CPL. FOR M2505 / M2500
13	416166501	FEED REGULATOR CRANK FOR M2600 / M2605
14	270 V60803003	BH REGULATOR PLATE
15	270 V60813003	BH SPRING
16	270 004240706	SET SCREW (M4x20)
17	68015308	NUT (M4x0.7)
18	68013194	REVERSE PLATE
19	270 004230583	SET SCREW (M3x6)
20	416119201	SET SCREW (M3x6 A)
21	68013196	PATTERN CAM CONTACT PLATE (FRONT)
22	68013197	PATTERN CAM CONTACT PLATE (BACK)
23	270 V60643003	PATTERN CAM SHAFT
24	270 V8E0033000	PATTERN CAM FOR M2505 / M2500
24	270 V60653000	PATTERN CAM FOR M2600 / M2605
25	416121501	SET SCREW (M4x8 A)
26	270 004300823	WASHER (8.2x12x0.25)
27	68013207	PATTERN CAM SHAFT SPRING FOR M2505 / M2500
27	270 V60673003	PATTERN CAM SHAFT SPRING FOR M2600 / M2605
28	270 V60683000	FEED REGULATOR CAM FOR M2600 / M2605
29	416166201	SS CAM CONTACT SUPPORTER FOR M2600 / M2605
30	270 V60763003	SS CAM CONTACT FOR M2600 / M2605
31	416166401	SS CAM CONTACT SPRING FOR M2600 / M2605
32	270 V60663000	SS CAM FOR M2600 / M2605



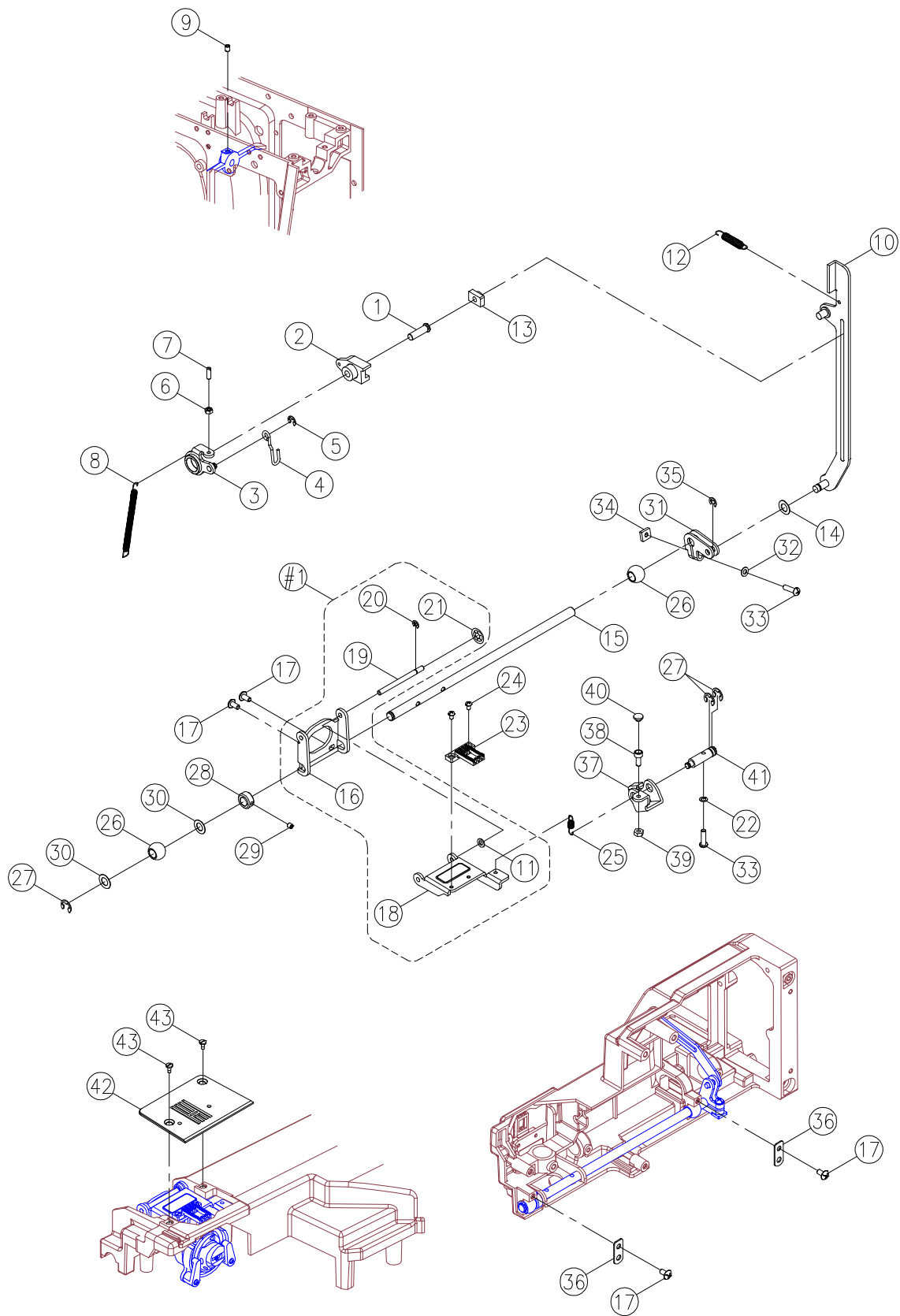
Ref No	Part No	Part Name
1	68018205	PATTERN SELECTOR CAM SHAFT FOR M2505 / M2500
1	68018207	PATTERN SELECTOR CAM SHAFT FOR M2600 / M2605
2	270 003043016	SPRING PIN (3x16)
3	270 V8E0033000	PATTERN SELECTOR CAM FOR M2505 / M2500
3	270 V70053000	PATTERN SELECTOR CAM FOR M2600 / M2605
4	270 V60853003	PATTERN SELECTOR CAM PLATE
5	270 004240166	SET SCREW (M4x8)
6	416121501	SET SCREW (M4x8 A)
7	68013227	BH PATTERN SELECTOR CAM FOR M2505 / M2500
7	270 V60863000	BH PATTERN SELECTOR CAM FOR M2600 / M2605
8	416185401	SET SCREW (M4x10 A)
9	416116401	E-RING (ETW-6)
10	270 V60823003	PATTERN CAM CONTACT SUPPORTER SHAFT
11	416119201	SET SCREW (M3x6 A)
12	416155001	SPRING
13	68013232	REVERSE LEVER CPL.
14	416716301	REVERSE LEVER SET SCREW (M4)
15	68017327	REVERSE ROD
16	416116001	E-RING (ETW-3)
17	68013239	SPRING PIN (4x8)
18	416122401	SET SCREW (M4x0.7 C)



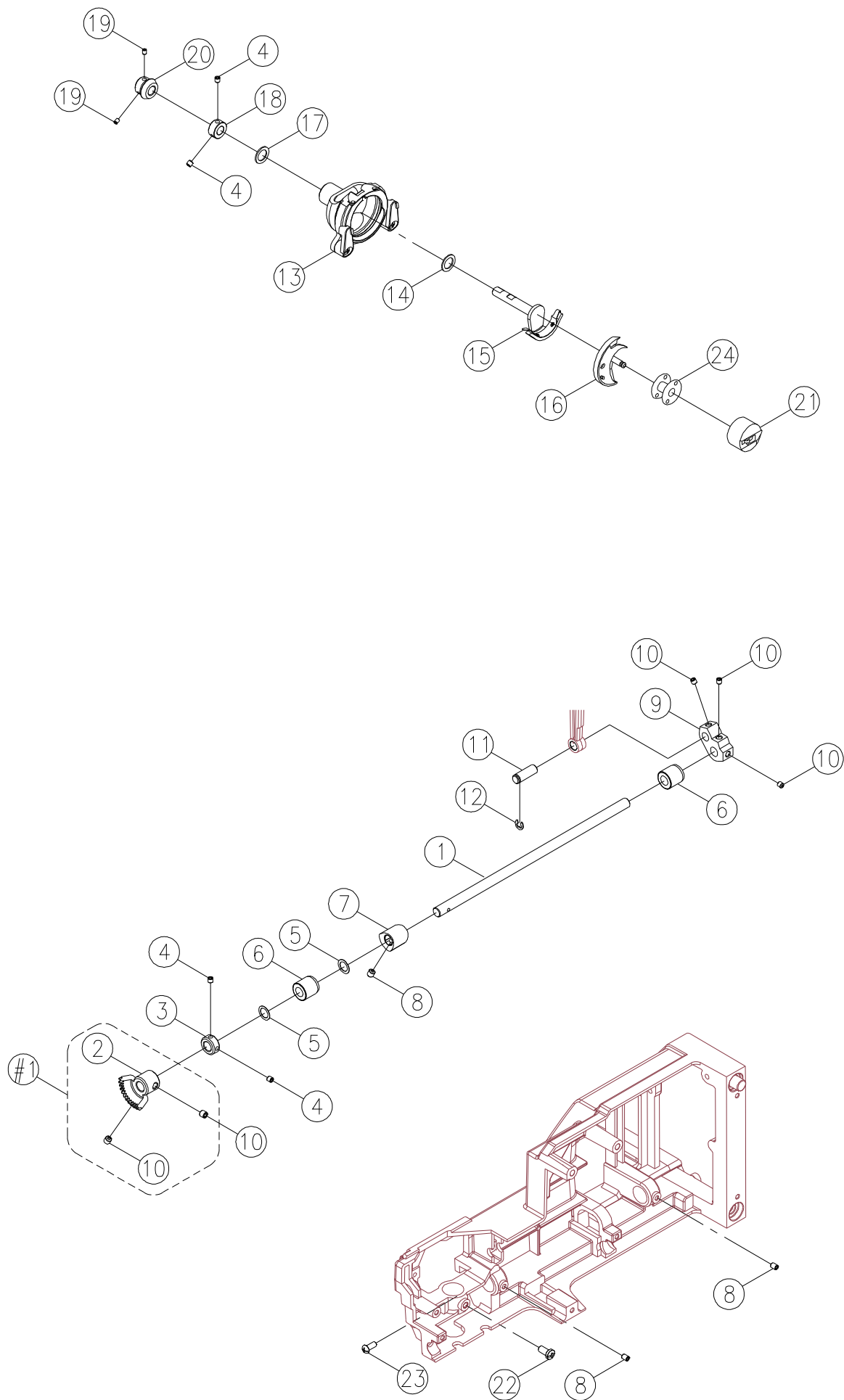
Ref No	Part No	Part Name
#1	68017330	TENSION SUPPORTER CPL.
#2	68017332	BOBBIN WINDER CPL.
1		
2		
3	416116101	E-RING (ETW-4)
4		
5		
6		
7		
8		
9		
10	416126001	WASHER (WW-5)
11	416124501	WASHER (5.2x10x0.5)
12	416171301	THREAD GUIDE
13	416162601	THREAD GUIDE SPRING
14	416116701	CS-RING (CSTW-5)
15	68013240	DIAL TENSION GUIDE SPRING TUBE
16	416527101	SET SCREW (M4x20 B)
17	416121901	SET SCREW (M4x6 D)
18	416124101	WASHER (4.2x8x0.8)
19	416123001	SET SCREW (M4x14)
20	416121201	SET SCREW (M4x6 B)
21	416527201	TENSION LEVER REGULATING PLATE
22	416121501	SET SCREW (M4x8 A)
23		
24	416700601	BOBBIN WINDER CRANK CPL.
25	270 K6A0573003	BOBBIN WINDER CRANK SPRING
26	416116301	E-RING (ETW-5)
27	270 V8E0015000	STITCH LENGTH DIAL SUPPORT CPL. FOR M2505 / M2500
27	68013173	STITCH LENGTH DIAL SUPPORT CPL. FOR M2600 / M2605
28	68013178	FEED REGULATOR GEAR
29	270 004235016	SET SCREW (M3.5x8 A)
30	68013201	STITCH LENGTH DIAL SHAFT
31	416183901	SPRING PIN (2.5x16)



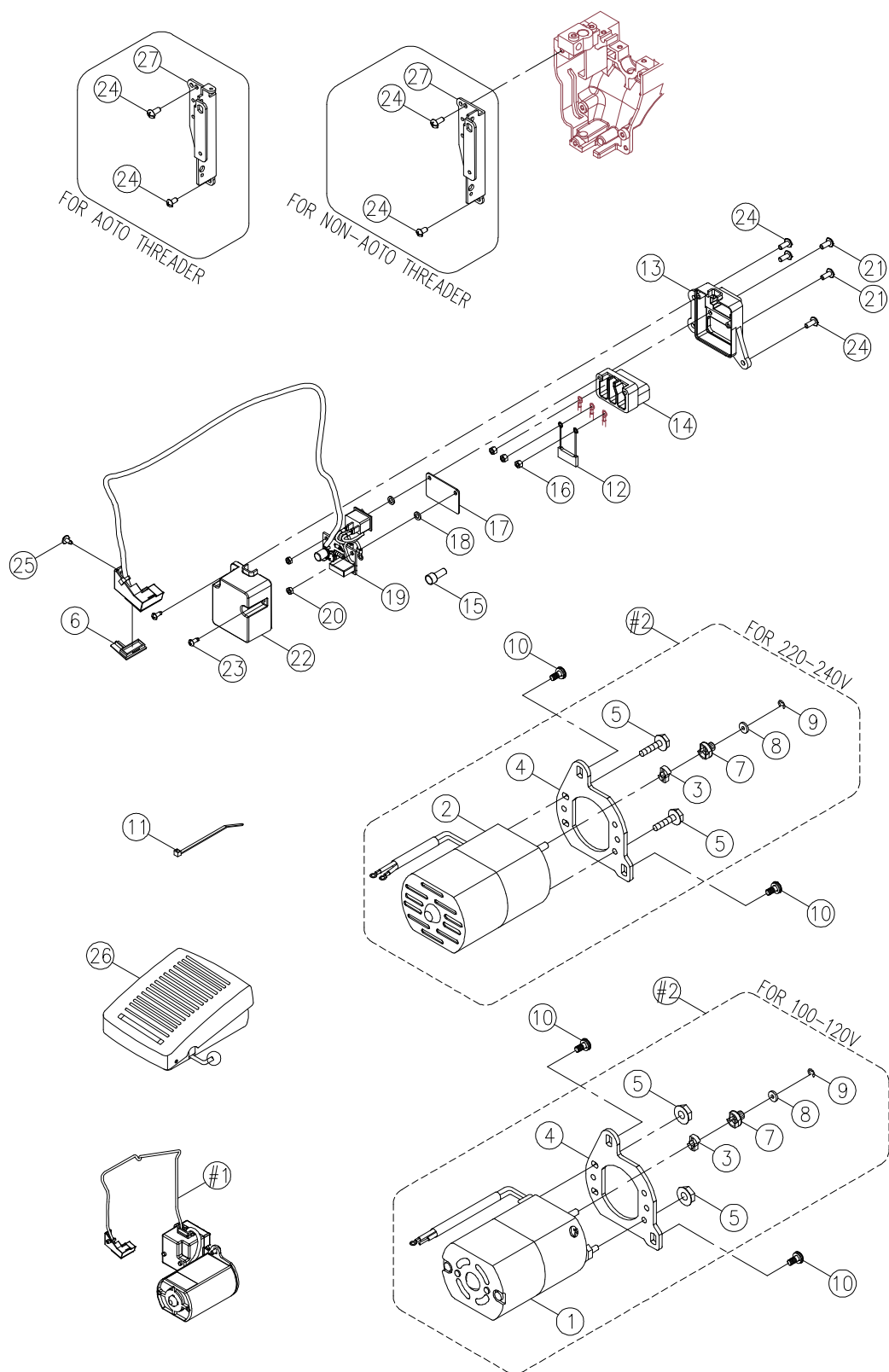
Ref No	Part No	Part Name
1	68013215	NEEDLE BAR SUPPORTER FOR M2505 / M2500
1	416717001	NEEDLE BAR SUPPORTER FOR M2600 / M2605
2	416245101	NEEDLE BAR SUPPORTER PIN FOR M2600 / M2605
2	416155101	NEEDLE BAR SUPPORTER PIN FOR M2505 / M2500
3	416183801	E-RING (ETW-5) FOR M2600 / M2605
3	416116301	E-RING (ETW-5)
4	416173601	NEEDLE BAR
5	416245301	NEEDLE CLAMP CPL.
6	416638901	NEEDLE BAR BRACKET (1)
7	416638901	NEEDLE BAR BRACKET (2)
8	416572001	PIN (2x12)
9	416639101	NEEDLE BAR CRANK ROD
10	270 004106202	SET SCREW (9/64x40x6)
11	416122401	SET SCREW (M4x4 C)
12	68013217	AUTO THREADER STOPPER FOR M2600 / M2605
13	68013218	SET SCREW (M3x4 C) FOR M2600 / M2605
14	68015230	AUTO THREADER SHAFT FOR M2600 / M2605
15	416121501	SET SCREW (M4x8 A)
16	416117201	SPRING PIN (2x14) FOR M2600 / M2605
17	68015231	SPRING FOR M2600 / M2605
18	270 R10083000	AUTO THREADER LERER FOR M2600 / M2605
19	68003556	AUTO THREADER FOR M2600 / M2605
20	68015232	SPRING FOR M2600 / M2605
21	416121001	SET SCREW (M4x5 C)
22	416152701	NEEDLE BAR SUPPORTER SPRING
23		NEEDLE
24	270 V880153000	PRESSER BAR LIFTER LEVER
25	416162101	PRESSER BAR LIFTER LEVER SCREW WASHER
26	416121101	SET SCREW (M4x10 B)
27	416173401	PRESSER BAR
28	416525901	TENSION LEVER LIFTER
29	416151601	TENSION LEVER LIFTER SPRING
30	416151401	PRESSER BAR BRACKET
31	416151401	SET SCREW (M6x5 C)
32	416173501	PRESSER BAR SPRING
33	416495501	SHANK CPL.
34	416118401	SHANK SCREW (9/64x40x8)
35		
36	270 V70023003	NEEDLE BAR DRIVING ROD
37	416801101	NEEDLE BAR DRIVING ROD PIN
38	270 V70103003	ZIGZAG CONTACT SUPPORTER SHAFT
39	270 V70103003	ZIGZAG REGULATOR CRANK
40	416116101	E-RING (ETW-4)
41	270 V70103003	ROD
42	270 H13093003	GASKET



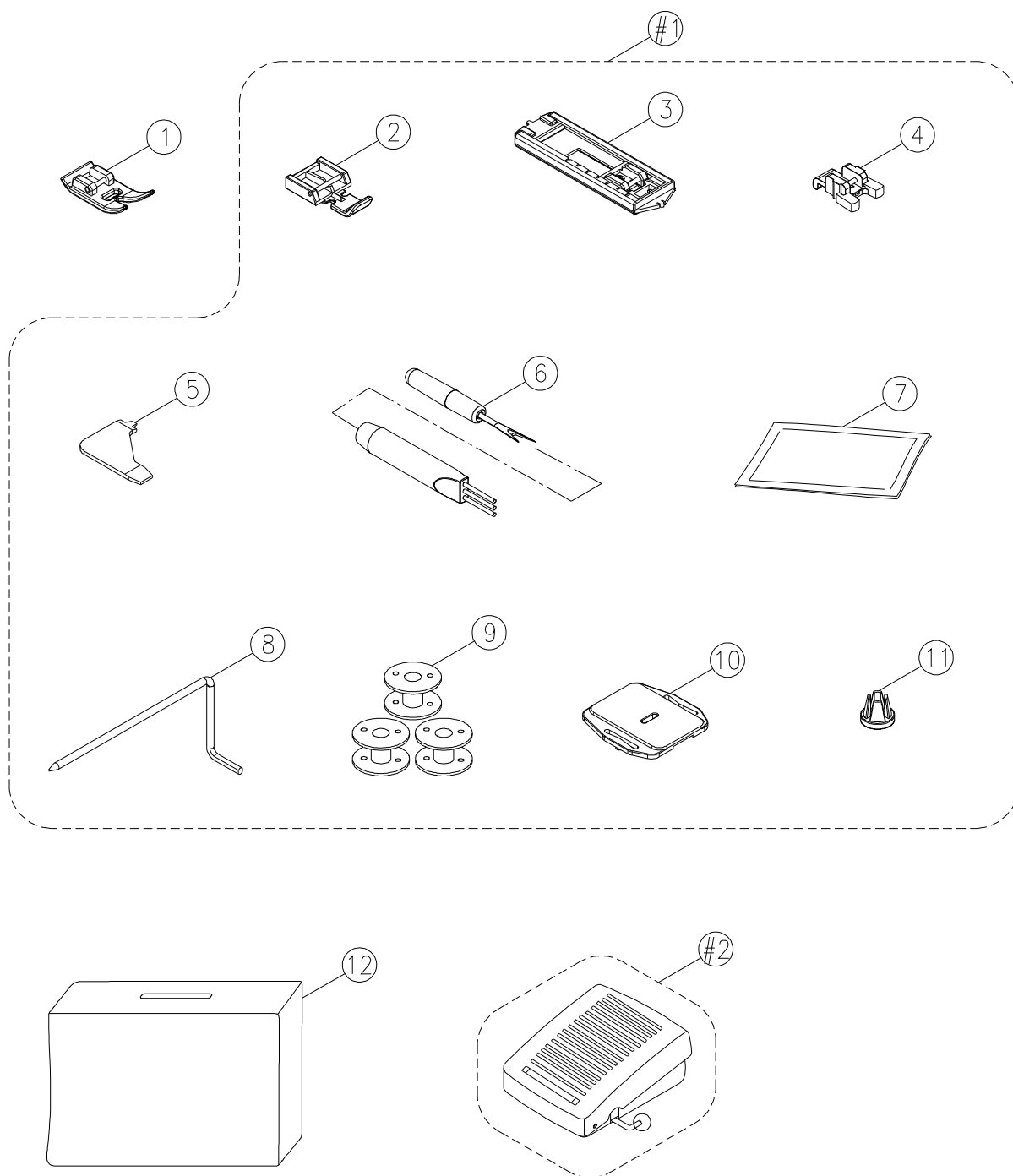
Ref No	Part No	Part Name
#1	68013224	FEED DOG FRAME CPL.
1	270 V60443000	FEED REGULATING SHAFT
2	270 V60433000	FEED REGULATING
3	68013221	FEED REGULATING PLATE CPL.
4	270 V60423003	FEED ROD
5	416116201	E-RING (ETW-4)
6	68015308	NUT (M4x0.7x2.1)
7	416122701	SET SCREW (M4x12 C)
8	270 V70063003	FEED REGULATING SPRING
9	416122101	SET SCREW (M4x6 C)
10	68017341	FORK ROD
11		
12	270 V60463003	FORK ROD SPRING
13	416158601	FEED REGULATING BLOCK
14	416125501	ENDURE ATTRITION WASHER (5.5x12x0.25)
15	416163901	FEED ROCK SHAFT
16		
17	416121501	SET SCREW (M4x8 A)
18		
19		
20		
21		
22	270 004600026	WASHER (4.2x7.2x1.2)
23	416171601	FEET DOG
24	270 004230056	SET SCREW (M3x5 B)
25	270 V60533003	FEED DOG FRAME SPRING
26	270 V60343000	FEED ROCK BUSHING
27	416116401	E-RING (ETW-6)
28	416151801	PATTERN CAM SHAFT COLLAR
29	416122401	SET SCREW (M4x4 C)
30	416125401	ENDURE ATTRITION WASHER (8.2x12x0.25)
31	416164501	FEED ROCK CRANK
32	416124101	WASHER (4.2x8x0.8)
33	416121701	SET SCREW (M4x15 B)
34	416126701	FEED ROCK CRANK NUT (M4)
35	416116101	E-RING (ETW-4)
36	270 V60563003	BUSHING HOLDER PLATE
37	270 V60574000	FEED LIFTING ROCK CRANK
38	416123701	SEW SCREW
39	416126501	NUT (M4 t=3)
40	416154301	SEW SCREW KNOB
41	270 V60574000	FEED LIFTING ROCK SHAFT
42	68013152	NEEDLE PLATE
43	416122901	SET SCREW (M4x6)



Ref No	Part No	Part Name
#1	416245801	LOWER SHAFT GEAR CPL.
1	416527801	LOWER SHAFT
2		
3	416158801	LOWER SHAFT COLLAR
4	416122401	SET SCREW (M4x4 C)
5	416125401	ENDURE ATTRITION WASHER (8.2x12x0.25)
6	416141701	FEED ROCK BUSHING
7	416520701	FEED LIFTING ROCK CAM
8	416122101	SET SCREW (M4x6 C)
9	270 V60354000	CRANK CONNECTING ROD CRANK
10	270 004250203	SET SCREW (M5x5 C)
11	416158201	CRANK CONNECTING ROD CRANK PIN
12	416116301	E-RING (ETW-5)
13	68000176	OPEN SHUTTLE RACE CPL.
14	416125701	ENDURE ATTRITION WASHER (7.6x12x0.13)
15	68000174	SHUTTLE DRIVER CPL.
16	416392101	SHUTTLE HOOK (4.6mm)
17	416125301	ENDURE ATTRITION WASHER (8.2x16x0.5)
18	416153101	SHUTTLE DRIVER SHAFT COLLAR
19	416118701	SET SCREW (11/64x40x4)
20	270 G4A1583000	SHUTTLE DRIVER SHAFT GEAR
21	416153401	BOBBIN CASE CPL.
22	68013169	SET SCREW (M5x10 B)
23	416121101	SET SCREW (M4x10 B)
24	68000175	BOBBIN



Ref No	Part No	Part Name
#1	68017344	MOTOR ELECTRIC WIRE CPL. 230V FOR M2505 / M2605
#1	68017348	MOTOR ELECTRIC WIRE CPL. 120V FOR M2500 / M2600
#2	68017350	MOTOR CPL. 230V FOR M2505 / M2605
#2	68017352	MOTOR CPL. 120V FOR M2500 / M2600
1		
2		
3		
4		
5		
6	68001416	LAMPSHADE
7		
8		
9		
10	68013176	SET SCREW (M5x12)
11	416113901	CORD CLIP
12	68013276	CONDENSER FOR M2505 / M2605
13	68013229	RECEPTACLE HOLDER
14	68013278	RECEPTACLE
15	416133001	END TERMED
16	68013279	NUT (M3 t=2.3) FOR M2505 / M2500 / M2600
17	68013280	CONCERT INSULATION PLATE
18	68013231	WASHER
19	68006117	LED HOLDER CPL. 120V FOR M2500 / M2600
19	68013271	LED HOLDER CPL. 220V FOR M2505 / M2605
20	416302901	NUT (M3 t=2.3)
21	68013281	SET SCREW (M3x25 B)
22	68013233	RECEPTACLE HOLDER COVER
23	416718401	SET SCREW (M3x12 B)
24	416121501	SET SCREW (M4x8 A)
25	416686701	SET SCREW (M3x5)
26	416468101	FOOT CONTROLLER 120V FOR M2500 / M2600
26	68004341	FOOT CONTROLLER 220V FOR M2505 / M2605
27	270 V61283006	LAMP BRACKET FOR M2600 / M2605
27	68013219	LAMP BRACKET FOR M2505 / M2500



Ref No	Part No	Part Name
#1	68017354	ACCESSORY CPL.
#2	68017359	FOOT CONTROLLER BAG CPL. 230V FOR M2505 / M2605
#2	68017363	FOOT CONTROLLER BAG CPL. 120V FOR M2500 / M2600
1	416128401	ALL PURPOSE FOOT (J)
2	416128701	ZIPPER FOOT (I)
3	416128901	BUTTONHOLE FOOT (B)
4	416284501	BUTTON SEWING FOOT (H)
5	68000177	L-SCREWDRIVER
6	416127701	SEAM RIPPER / BRUSH
7		NEEDLE
8	416497401	EDGE / QUILTING GUIDE
9	68000175	BOBBIN
10	416127901	DARNING PLATE
11	68003701	SPOOL HOLDER (SMALL)
12	68015375	SOFT COVER